

How to Install Cable in Model 81

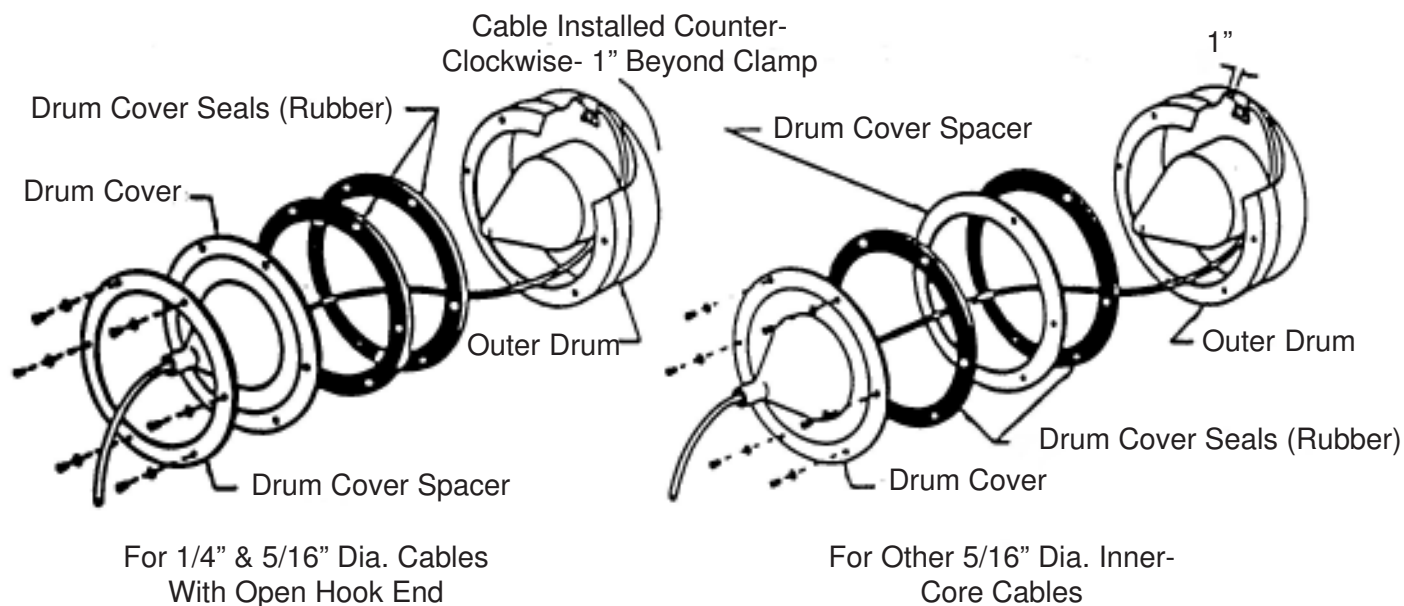


Figure 1

Figure 2

1. Position drum unit in a vertical position. Remove (6) screws, washers, drum cover, drum cover spacer, and (2) drum cover seals.
2. Assemble drum cover spacer and (2) seals to outer drum as required for various cables. See Figure 1 and Figure 2.
3. Insert cable through drum cover as illustrated in Figure 1.
4. Place end of cable in outer drum. Slide cable under clamp. Cable should enter clamp in counterclockwise direction and extend approximately 1" beyond clamp. See Figure 1. Tighten clamp screw.
5. Place drum cover on outer drum assembly and secure with (6) screws and washers. Assemble all (6) screws, tightening all screws a little at a time; about 3 times around. Then give screws a final tightening.
6. Feed remainder of cable into drum while drum is operating in forward only. Installing the remainder of the cable without the machine running may cause the cable not to lay in the drum properly and may entangle the cable.



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